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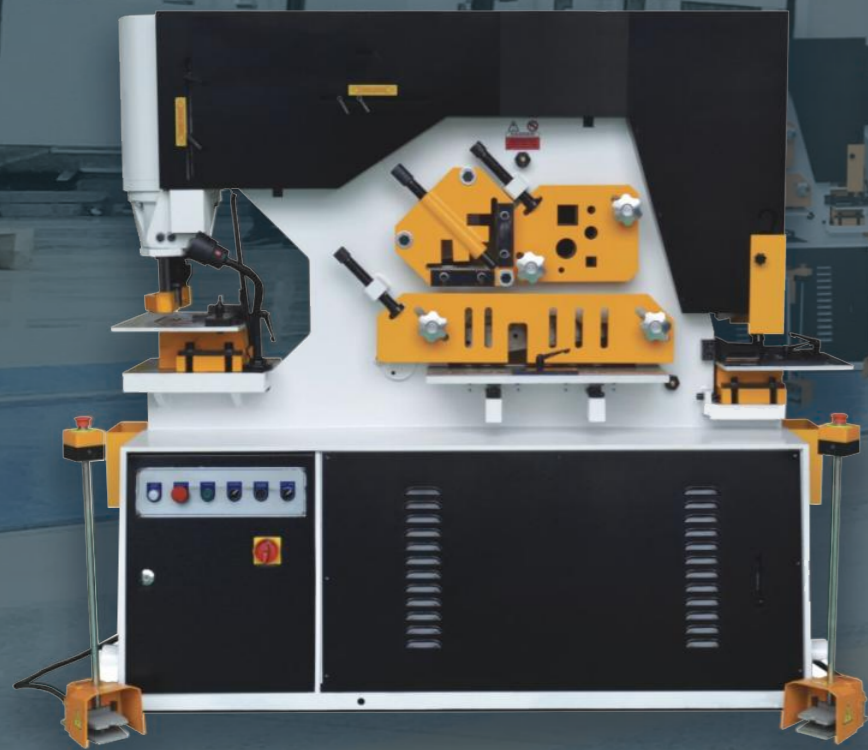
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MANUFACTURER OF MODERN EQUIPMENTS  
FOR MACHINERY INDUSTRY

**SHANGHAI KINGDOM MACHINERY CO., LTD.**



KINGDOM products have landed in worldwide regions and countries! We are looking forward to cooperating with you in the very near future.



HYDRAULIC IRONWORKER Q35Y SERIES



DUAL WORK HYDRAULIC IRONWORKER Q35YS SERIES



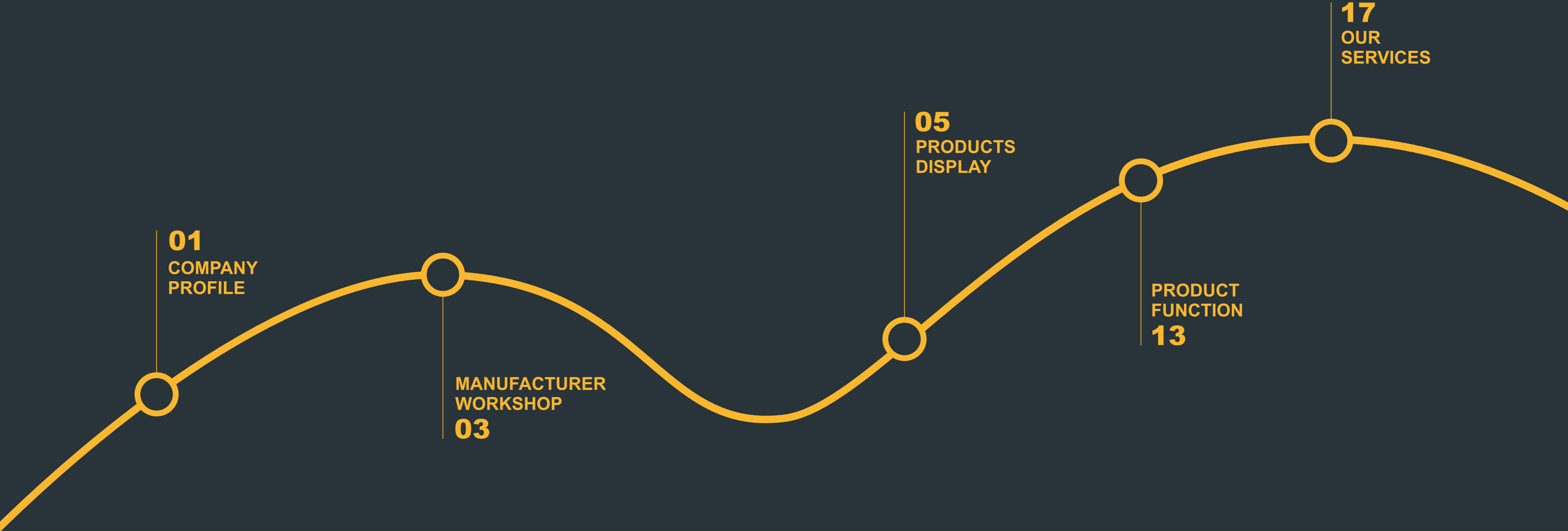
DUAL WORK HYDRAULIC PUNCHING MACHINE Q35YCS SERIES



HYDRAULIC PUNCHING MACHINE Q35YC SERIES

安徽省博瑞起重机械有限公司

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## COMPANY PROFILE

**TO THE WORLD WITH A STRONG SQUAD**

Shanghai Kingdom Machinery Co., Ltd. (SKMC), with the merit of being adjacent to Shanghai International Financial Center and Shanghai International Shipping Center, aims at providing highly efficient metal processing solutions through our local factory (AOKE) in China. Products from SKMC include hydraulic ironworkers, punching machines, bending machines, cranes et al., which have strong customer base and excellent evaluation from customers in Asia, Africa and Latin America.

SKMC has developed long-term cooperation with a number of universities and research institutes in China. SKMC has world-class teams for R&D and services. Most R&D team members have Ph.D. degree or M.S. degree in top universities in China. Team members are proficient in mechanical design, manufacturing and energy saving. SKMC can provide customized solutions, including product design, function optimization and cost reduction, according to customers' needs. The purpose of our work is to improve customers' production efficiency. Our excellent design capabilities enable our products leading in industry. Our elite teams can provide customers with professional, customized, and all-round services around the clock.

By believing the philosophy of "dedicated to increasing your efficiency" and having elite teams in R&D and services, we would like to cooperate with elites from all over the world, provide world class facilities for our customers and promote the development of foreign trade together.



MANUFACTURER OF MODERN EQUIPMENTS FOR MACHINERY INDUSTRY

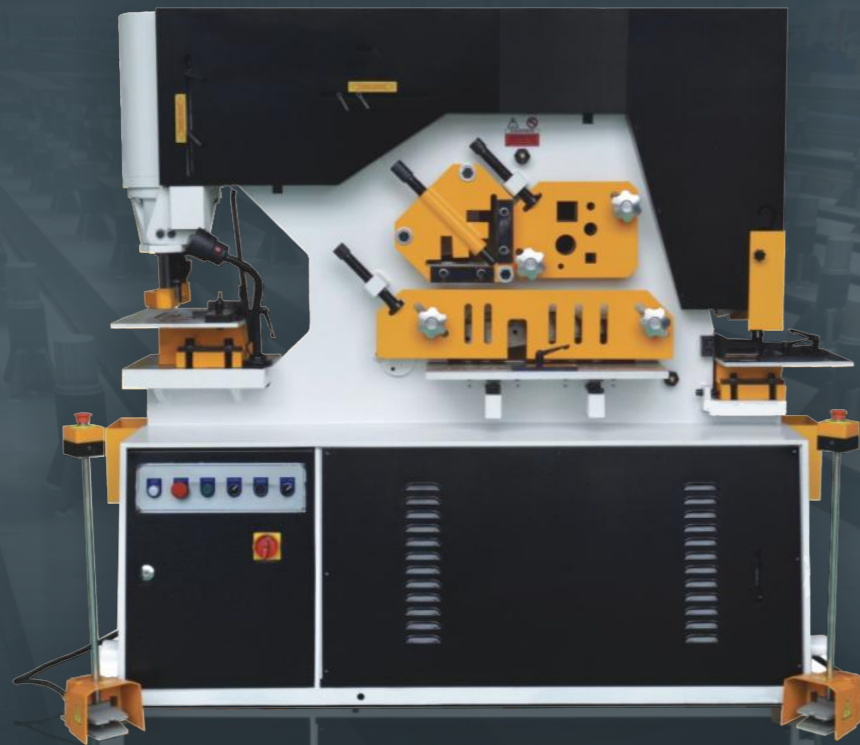




## MANUFACTURER WORKSHOP

"To do a good job, must first sharpen his device", Advanced Technology and Professional Equipment are the two essential elements in the manufacturing process. The high quality of AOKE products is guaranteed through the production of equipment with high precision.





# Q35Y

## HYDRAULIC IRONWORKER Q35Y SERIES

KINGDOM Hydraulic Ironworkers are designed with special high speed hydraulics which allows for a higher productivity, save more on labor force, and an even lower cost. Our modern manufacturing methods guarantee a longer lifetime and better efficiency.

Our more advanced hydraulic system puts your safety as a priority. Not only it is safer, but also can do the following tasks with high efficiency: Punch, Angle Shear, Flat Shear, Round/Square Bar Shear, Rec. Notch, V-Notch, Channel Shear, I-Beam Shear, T-Bar Shear, Press Brake, Angle Bending and Pipe Notching. It also has an intelligent back gauge which allows you to work with an improved accuracy.

### Optional tooling

- Automatic holding system can be chosen for Flat Bar Shear Station and Angel Shear Station
- Automatic oil cooling system
- Max.500/750mm throat depth for punching station
- CNC positioning system

## TECHNICAL PARAMETERS

| HYDRAULIC IRONWORKER Q35Y SERIES |   |  | Q35Y-16        | Q35Y-20        | Q35Y-25        | Q35Y-30          | Q35Y-40        | Q35Y-50        |
|----------------------------------|---|--|----------------|----------------|----------------|------------------|----------------|----------------|
| PUNCHING                         | Pressure (KN)                                 |  | 650            | 900            | 1200           | 1600             | 2000           | 2500           |
|                                  | Throat Depth (mm)                             |  | 300            | 355            | 400            | 600              | 600            | 600            |
|                                  | Max. Stroke Length                            |  | 80             | 80             | 80             | 80               | 80             | 80             |
|                                  | Cycles / Min. (20mm stroke)                   |  | 28             | 28             | 26             | 25               | 24             | 22             |
|                                  | Punch capacity<br>(Diameter x thickness) (mm) |  | 25 x 16        | 30 x 20        | 35 x 25        | 38 x 30          | 40 x 35        | 40 x 40        |
|                                  | Working Height Up to Die                      |  | 50 x 8         | 50 x 12        | 50 x 18        | 50 x 24          | 50 x 28        | 50 x 32        |
| FLAT SHEARING                    | Flat Bar Shearing<br>(Width x Thickness) (mm) |  | 250x16         | 330x20         | 330x25         | 330x30           | 400 x 35       | 400 x 40       |
|                                  | Blade Length                                  |  | 400x8          | 480x10         | 600x16         | 600x20           | 700 x 25       | 750 x 30       |
|                                  | Angle Flange Trim                             |  | 410            | 485            | 605            | 605              | 710            | 760            |
|                                  | Working Height                                |  | 125            | 140            | 160            | 180              | 200            | 200            |
| ANGLE SHEAR                      | Angle steel shear (90°) (mm)                  |  | 125 x 125 x 12 | 140 x 140 x 12 | 160 x 160 x 14 | 180 x 180 x 16   | 200 x 200 x 18 | 200 x 200 x 20 |
|                                  | Angle steel shear (45°) (mm)                  |  | 50 x 50 x 5    | 50 x 50 x 5    | 60 x 60 x 6    | 60 x 60 x 6      | 100 x 100 x 10 | 120 x 120 x 10 |
|                                  | Working Height                                |  | 1095           | 1100           | 1210           | 1260             | 1360           | 1460           |
| BAR SHEAR                        | Round/square bar shear (mm)                   |  | 45/40          | 50/50          | 60/50          | 65/55            | 70/60          | 80/65          |
|                                  | Channel steel (mm)*                           |  | 126 x 53 x 5.5 | 160 x 60 x 6.5 | 210 x 75 x 9   | 280 x 86 x 11.5  | 300 x 89 x 12  | 320 x 92 x 12  |
|                                  | I beam steel (mm)*                            |  | 126 x 74 x 5   | 160 x 86 x 6   | 200 x 102 x 9  | 280 x 124 x 10.5 | 300 x 126 x 11 | 320 x 130 x 10 |
|                                  | Working Height                                |  | 1210           | 1220           | 1260           | 1470             | 1510           | 1550           |
| NOTCHING                         | Rectangular Notcher (W x D x T)               |  | 57 x 100 x 10  | 57 x 100 x 13  | 57 x 100 x 14  | 60 x 100 x 16    | 60 x 100 x 18  | 60 x 100 x 20  |
|                                  | Vee-Notcher (Side x Side x T)*                |  | 95 x 95 x 10   | 100 x 100 x 12 | 105 x 105 x 13 | 105 x 105 x 16   | 105 x 105 x 18 | 105 x 105 x 20 |
|                                  | Large V-Notcher (Side x Side x T)*            |  | 145 x 145 x 8  | 145 x 145 x 10 | 145 x 145 x 12 | 145 x 145 x 13   | 145 x 145 x 15 | 145 x 145 x 18 |
|                                  | Working Height                                |  | 910            | 900            | 860            | 965              | 950            | 975            |
| SPECIAL TOOLS                    | Single Vee Press Brake (W x T)*               |  | 250 x 15       | 250 x 18       | 250 x 20       | 250 x 20         | 250 x 22       | 250 x 24       |
|                                  | Multi Vee Press Brake (W x T)*                |  | 500 x 5        | 500 x 5        | 600 x 5        | 700 x 5          | 700 x 8        | 700 x 8        |
|                                  | Pipe Notching For Joint*                      |  | ø100           | ø100           | ø100           | ø100             | ø100           | ø100           |
| OTHERS                           | Machine Dimension (L x W x H) (mm)            |  | 1650x800x1800  | 1830x900x1830  | 2200x1100x2000 | 2600x1050x2300   | 2900x1300x2400 | 3000x1440x2450 |
|                                  | Electric Power (KW)                           |  | 4              | 5.5            | 7.5            | 11               | 15             | 18             |
|                                  | NET Weight (Kgs)                              |  | 1600           | 2300           | 3800           | 6300             | 8800           | 12800          |

Unit: mm

\*Optional tools

Gross Weight and Packing Dimension depend on customers' needs.

Based on low carbon/mild steel material strength of 45kg/mm<sup>2</sup> tensile.  
Design and specifications subject to change without notice.



# Q35YS

## DUAL WORK HYDRAULIC IRONWORKER Q35YS SERIES

Q35YS series ironworkers adopt the special dual work pump with the two foot paddles. It allows the punch station and shear stations to be used simultaneously, which further improves the work efficiency. Automatic oil cooling system is the standard configuration for Q35YS series. The optimized hydraulic system makes the stability of our machines higher than other suppliers in China.

### Optional tooling

- Automatic holding system can be chosen for Flat Bar Shear Station and Angel Shear Station
- Max.500/750mm throat depth for punching station
- CNC positioning system

## TECHNICAL PARAMETERS

| DUAL WORK HYDRAULIC IRONWORKER Q35YS SERIES |   |                              | Q35YS-16          | Q35YS-20           | Q35YS-25           | Q35YS-30           | Q35YS-40             | Q35YS-50             |
|---|---|------------------------------|-------------------|--------------------|--------------------|--------------------|----------------------|----------------------|
| PUNCHING                                    | Pressure (KN)                                 |                              | 650               | 900                | 1200               | 1600               | 2000                 | 2500                 |
|   | Throat Depth (mm)                             |                              | 300               | 355                | 400                | 600                | 600                  | 600                  |
|   | Max. Stroke Length                            |                              | 80                | 80                 | 80                 | 80                 | 80                   | 80                   |
|   | Cycles / Min. (20mm stroke)                   |                              | 28                | 28                 | 26                 | 25                 | 24                   | 22                   |
|   | Punch capacity<br>(Diameter x thickness) (mm) |                              | 25 x 16<br>50 x 8 | 30 x 20<br>50 x 12 | 35 x 25<br>50 x 18 | 38 x 30<br>50 x 24 | 40 x 35<br>50 x 28   | 40 x 40<br>50 x 32   |
|   | Working Height Up to Die                      |                              | 960               | 970                | 1065               | 1170               | 1215                 | 1245                 |
| FLAT SHEARING                               | Flat Bar Shearing<br>(Width x Thickness) (mm) |                              | 250x16<br>400x8   | 330x20<br>480x10   | 330x25<br>600x16   | 330x30<br>600x20   | 400 x 35<br>700 x 25 | 400 x 40<br>750 x 30 |
|   | Blade Length                                  |                              | 410               | 485                | 605                | 605                | 710                  | 760                  |
|   | Angle Flange Trim                             |                              | 125               | 140                | 160                | 180                | 200                  | 200                  |
|   | Working Height                                |                              | 860               | 890                | 900                | 950                | 935                  | 950                  |
| ANGLE SHEAR                                 | Angle steel shear (90°) (mm)                  |                              | 125 x 125 x 12    | 140 x 140 x 12     | 160 x 160 x 14     | 180 x 180 x 16     | 200 x 200 x 18       | 200 x 200 x 20       |
|   | Angle steel shear (45°) (mm)                  |                              | 50 x 50 x 5       | 50 x 50 x 5        | 60 x 60 x 6        | 60 x 60 x 6        | 100 x 100 x 10       | 120 x 120 x 10       |
|   | Working Height                                |                              | 1095              | 1100               | 1210               | 1260               | 1360                 | 1460                 |
| BAR SHEAR                                   | Round/square bar shear (mm)                   |                              | 45/40             | 50/50              | 60/50              | 65/55              | 70/60                | 80/65                |
|   | Channel steel (mm)*                           |                              | 126 x 53 x 5.5    | 160 x 60 x 6.5     | 210 x 75 x 9       | 280 x 86 x 11.5    | 300 x 89 x 12        | 320 x 92 x 12        |
|   | I beam steel (mm)*                            |                              | 126 x 74 x 5      | 160 x 86 x 6       | 200 x 102 x 9      | 280 x 124 x 10.5   | 300 x 126 x 11       | 320 x 130 x 10       |
|   | Working Height                                |                              | 1210              | 1220               | 1260               | 1470               | 1510                 | 1550                 |
| NOTCHING                                    | Rectangular Notcher (W x D x T)               |                              | 57 x 100 x 10     | 57 x 100 x 13      | 57 x 100 x 14      | 60 x 100 x 16      | 60 x 100 x 18        | 60 x 100 x 20        |
|   | Vee-Notcher (Side x Side x T)*                |                              | 95 x 95 x 10      | 100 x 100 x 12     | 105 x 105 x 13     | 105 x 105 x 16     | 105 x 105 x 18       | 105 x 105 x 20       |
|   | Large V-Notcher (Side x Side x T)*            |                              | 145 x 145 x 8     | 145 x 145 x 10     | 145 x 145 x 12     | 145 x 145 x 13     | 145 x 145 x 15       | 145 x 145 x 18       |
|   | Working Height                                |                              | 910               | 900                | 860                | 965                | 950                  | 975                  |
| SPECIAL TOOLS                               | Single Vee Press Brake (W x T)*               |                              | 250 x 15          | 250 x 18           | 250 x 20           | 250 x 20           | 250 x 22             | 250 x 24             |
|   | Multi Vee Press Brake (W x T)*                |                              | 500 x 5           | 500 x 5            | 600 x 5            | 700 x 5            | 700 x 8              | 700 x 8              |
|   | Pipe Notching For Joint*                      |                              | ø100              | ø100               | ø100               | ø100               | ø100                 | ø100                 |
| OTHERS                                      | Machine Dimension (L x W x H) (mm)            |                              | 1650x800x1800     | 1830x900x1830      | 2200x1100x2000     | 2600x1050x2300     | 2900x1300x2400       | 3000x1440x2450       |
|   | Electric Power (KW)                           |                              | 4                 | 5.5                | 7.5                | 11                 | 15                   | 18                   |
|   | NET Weight (Kgs)                              |                              | 1700              | 2400               | 3900               | 6800               | 9400                 | 13600                |
| REMARK                                      | Dual work pump                                | Standard equipment for Q35YS | √                 | √                  | √                  | √                  | √                    | √                    |
|   | Automatic oil cooling system                  |                              | √                 | √                  | √                  | √                  | √                    | √                    |

Unit: mm  
 \*Optional tools  
 Gross Weight and Packing Dimension depend on customers' needs.

Based on low carbon/mild steel material strength of 45kg/mm<sup>2</sup> tensile.  
 Design and specifications subject to change without notice.





# Q35YC

## HYDRAULIC PUNCHING MACHINE Q35YC SERIES

Q35YC Series punching machine are ranging from 65 tons to 250 tons of punching capacities, combined with different throat depths. It can do following punching with high-efficiency: Plate Punching, Angle Steel Punching, C-Channel Punching, I-beam Punching. The punching can be performed in round hole punching, square hole punching, oblong hole punching, slot hole punching and louver punching. With specific mold this machine can work as press machine or bending machine.

### Optional tooling

- Automatic oil cooling system
- Max.500/750mm throat depth for punching station
- CNC positioning system

## TECHNICAL PARAMETERS

| HYDRAULIC PUNCHING MACHINE Q35YC SERIES |                                    |  | Q35YC-16      | Q35YC-20       | Q35YC-25       | Q35YC-30       | Q35YC-40       | Q35YC-50       |
|---|------------------------------------|--|---------------|----------------|----------------|----------------|----------------|----------------|
| PUNCHING                                | Pressure (KN)                      |  | 650           | 900            | 1200           | 1600           | 2000           | 2500           |
|   | Throat Depth (mm)                  |  | 500           | 500            | 500            | 750            | 750            | 750            |
|   | Max. Stroke Length                 |  | 80            | 80             | 80             | 80             | 80             | 80             |
|   | Cycles / Min. (20mm stroke)        |  | 28            | 28             | 26             | 25             | 24             | 22             |
|   | Punch capacity                     |  | 25 x 16       | 30 x 20        | 35 x 25        | 38 x 30        | 40 x 35        | 40 x 40        |
|   | (Diameter x thickness) (mm)        |  | 50 x 8        | 50 x 12        | 50 x 18        | 50 x 24        | 50 x 28        | 50 x 32        |
|   | Working Height Up to Die           |  | 960           | 970            | 1065           | 1170           | 1215           | 1245           |
| NOTCHING                                | Rectangular Notcher (W x D x T)*   |  | 57 x 100 x 10 | 57 x 100 x 13  | 57 x 100 x 14  | 60 x 100 x 16  | 60 x 100 x 18  | 60 x 100 x 20  |
|   | Vee-Notcher (Side x Side x T)*     |  | 95 x 95 x 10  | 100 x 100 x 12 | 105 x 105 x 13 | 105 x 105 x 16 | 105 x 105 x 18 | 105 x 105 x 20 |
|   | Large V-Notcher (Side x Side x T)* |  | 145 x 145 x 8 | 145 x 145 x 10 | 145 x 145 x 12 | 145 x 145 x 13 | 145 x 145 x 15 | 145 x 145 x 18 |
| SPECIAL TOOLS                           | Single Vee Press Brake (W x T)*    |  | 250 x 15      | 250 x 18       | 250 x 20       | 250 x 20       | 250 x 22       | 250 x 24       |
|   | Multi Vee Press Brake (W x T)*     |  | 500 x 5       | 500 x 5        | 600 x 5        | 700 x 5        | 700 x 8        | 700 x 8        |
|   | Pipe Notching For Joint*           |  | ø100          | ø100           | ø100           | ø100           | ø100           | ø100           |
| OTHERS                                  | Machine Dimension (L x W x H) (mm) |  | 1300x730x1770 | 1500x800x1990  | 1600x960x2000  | 1700x1040x2300 | 1800x1080x2350 | 2000x1140x2450 |
|   | Electric Power (KW)                |  | 4             | 5.5            | 7.5            | 11             | 15             | 18             |
|   | NET Weight (Kgs)                   |  | 1200          | 1600           | 2700           | 4200           | 4800           | 6200           |

Unit: mm

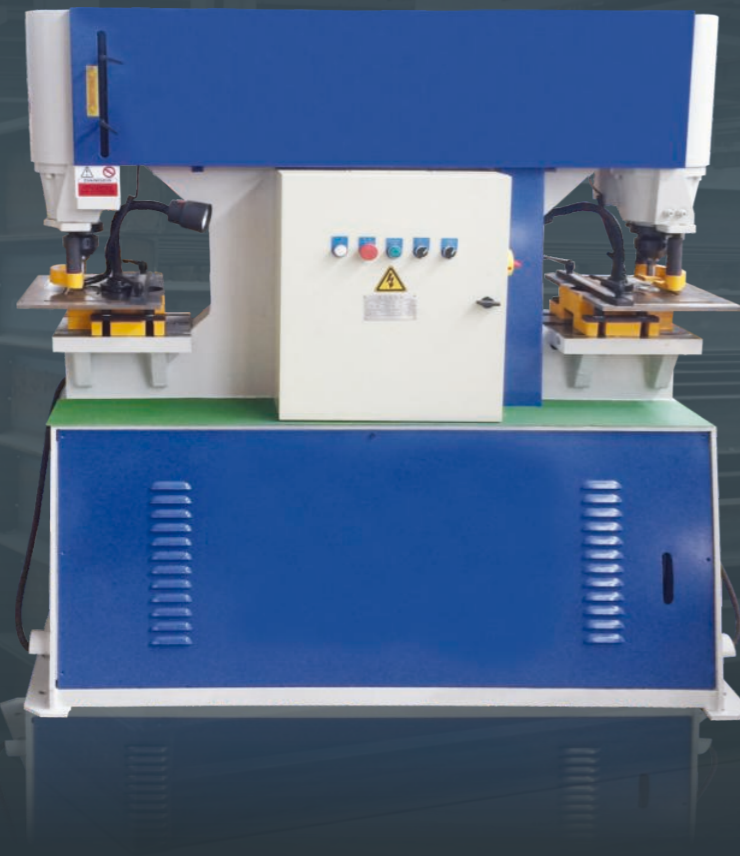
\*Optional tools

For Q35YC, notcher is the optional tooling to be installed at the punching station.

Based on low carbon/mild steel material strength of 45kg/mm<sup>2</sup> tensile.

Gross Weight and Packing Dimension depend on customers' needs.

Design and specifications subject to change without notice.




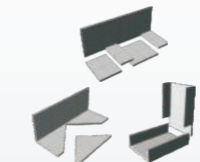
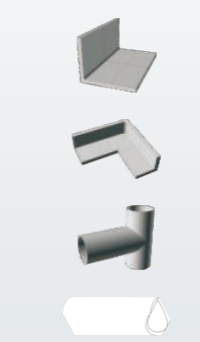

**Q35YCS**

**DUAL WORK HYDRAULIC PUNCHING MACHINE Q35YCS SERIES**

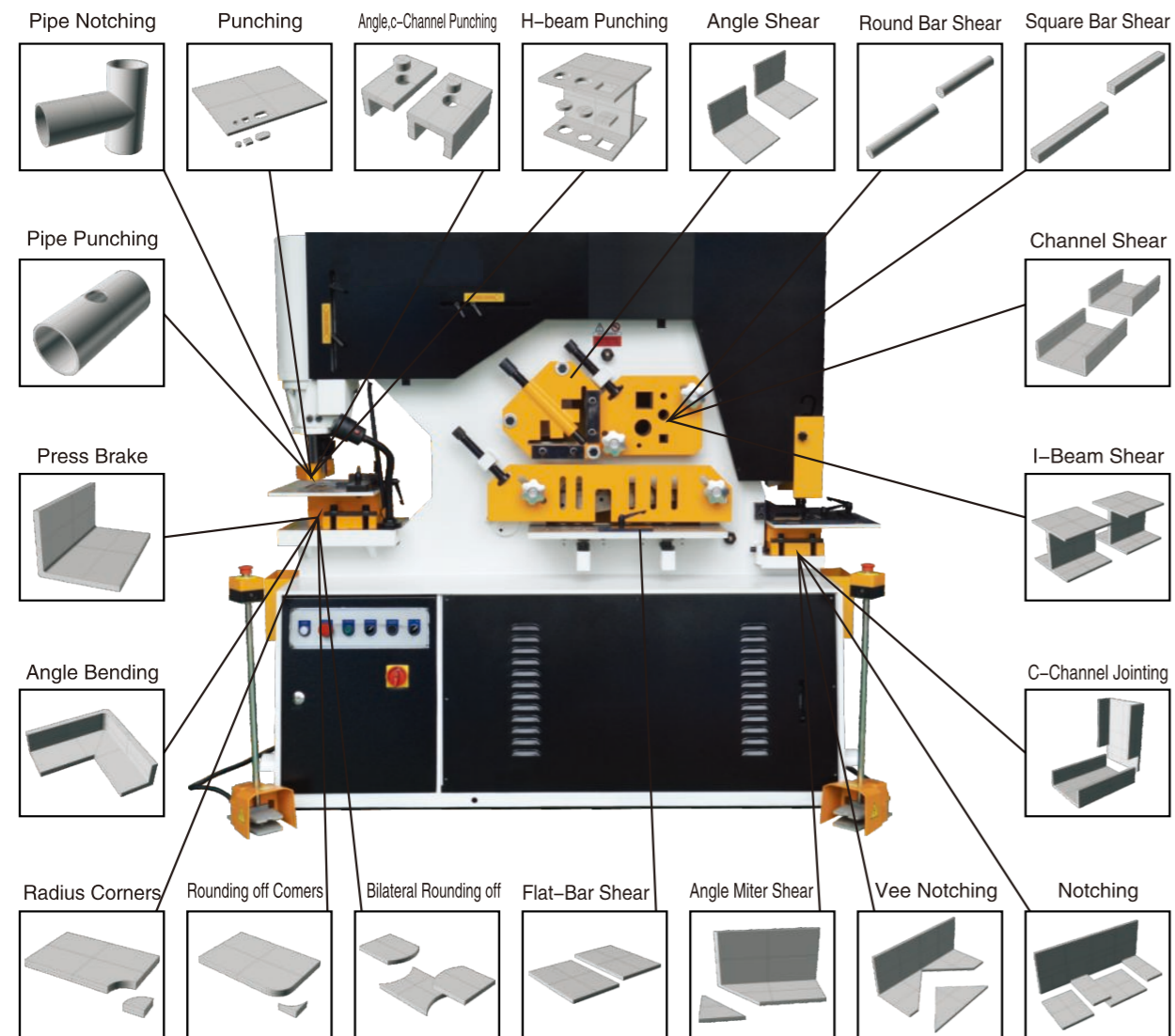
Q35YCS series punching machine adopt the special dual work pump with two punching oil cylinders. It allows the two punch stations to be used simultaneously. It doubles the efficiency of Q35YC series machines. Automatic oil cooling system is the standard configuration for Q35YCS series.

- Optional tooling**
- Max.500/750mm throat depth for punching stations
  - CNC positioning system

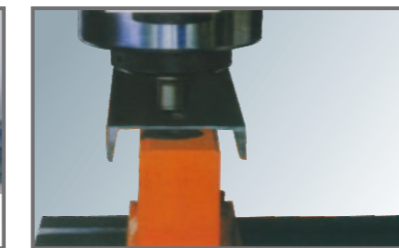
**TECHNICAL PARAMETERS**

| DUAL WORK HYDRAULIC PUNCHING MACHINE Q35YCS SERIES |                                    |   | Q35YCS-16     | Q35YCS-20      | Q35YCS-25      | Q35YCS-30      | Q35YCS-40      | Q35YCS-50      |
|--|------------------------------------|---|---------------|----------------|----------------|----------------|----------------|----------------|
| <b>PUNCHING</b>                                    | Pressure (KN)                      |    | 650           | 900            | 1200           | 1600           | 2000           | 2500           |
|  | Throat Depth (mm)                  |   | 300           | 355            | 400            | 600            | 600            | 600            |
|  | Max. Stroke Length                 |   | 80            | 80             | 80             | 80             | 80             | 80             |
|  | Cycles / Min. (20mm stroke)        |   | 28            | 28             | 26             | 25             | 24             | 22             |
|  | Punch capacity                     |   | 25 x 16       | 30 x 20        | 35 x 25        | 38 x 30        | 40 x 35        | 40 x 40        |
|  | (Diameter x thickness) (mm)        |   | 50 x 8        | 50 x 12        | 50 x 18        | 50 x 24        | 50 x 28        | 50 x 32        |
|  | Working Height Up to Die           |   | 960           | 970            | 1065           | 1170           | 1215           | 1245           |
| <b>NOTCHING</b>                                    | Rectangular Notcher (W x D x T)*   |    | 57 x 100 x 10 | 57 x 100 x 13  | 57 x 100 x 14  | 60 x 100 x 16  | 60 x 100 x 18  | 60 x 100 x 20  |
|  | Vee-Notcher (Side x Side x T)*     |   | 95 x 95 x 10  | 100 x 100 x 12 | 105 x 105 x 13 | 105 x 105 x 16 | 105 x 105 x 18 | 105 x 105 x 20 |
|  | Large V-Notcher (Side x Side x T)* |   | 145 x 145 x 8 | 145 x 145 x 10 | 145 x 145 x 12 | 145 x 145 x 13 | 145 x 145 x 15 | 145 x 145 x 18 |
| <b>SPECIAL TOOLS</b>                               | Single Vee Press Brake (W x T)*    |  | 250 x 15      | 250 x 18       | 250 x 20       | 250 x 20       | 250 x 22       | 250 x 24       |
|  | Multi Vee Press Brake (W x T)*     |   | 500 x 5       | 500 x 5        | 600 x 5        | 700 x 5        | 700 x 8        | 700 x 8        |
|  | Pipe Notching For Joint*           |   | ø100          | ø100           | ø100           | ø100           | ø100           | ø100           |
| <b>OTHERS</b>                                      | Machine Dimension (L x W x H) (mm) |  | 1650x800x1800 | 1830x900x1830  | 2200x1100x2000 | 2600x1050x2300 | 2900x1300x2400 | 3000x1440x2450 |
|  | Electric Power (KW)                |   | 4             | 5.5            | 7.5            | 11             | 15             | 18             |
|  | NET Weight (Kgs)                   |   | 1800          | 2400           | 4100           | 6800           | 9400           | 13500          |
| <b>REMARK</b>                                      | Dual work pump                     | Standard equipment for Q35YCS   | √             | √              | √              | √              | √              | √              |
|  | Automatic oil cooling system       |   | √             | √              | √              | √              | √              | √              |

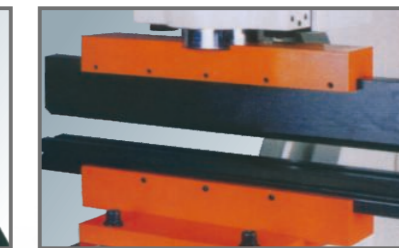
Unit: mm  
 \*Optional tools  
 For Q35YCS, notcher is the optional tooling to be installed at the punching station.  
 Based on low carbon/mild steel material strength of 45kg/mm<sup>2</sup> tensile.  
 Gross Weight and Packing Dimension depend on customers' needs.  
 Design and specifications subject to change without notice.



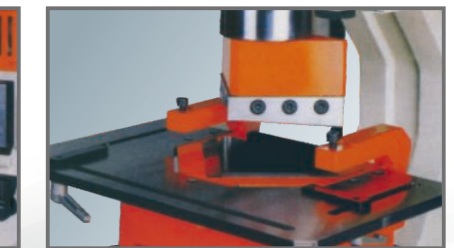
Overhang die holder for punching channel flanges and angles.



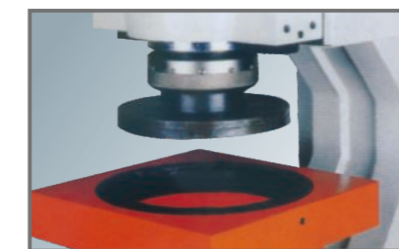
Single hole die holder for punching channel webs.



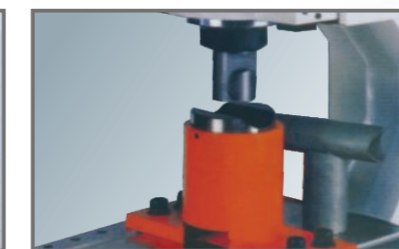
Multi vee press brake



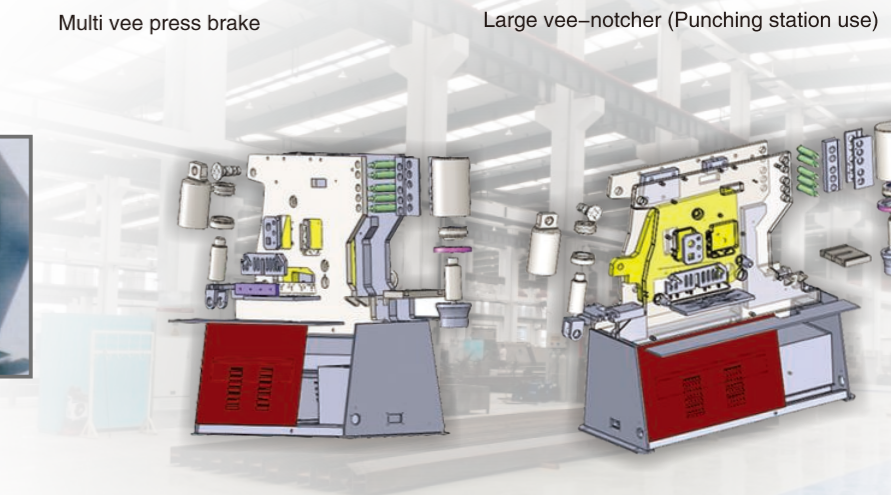
Large vee-notcher (Punching station use)



Large hole punching



Pipe notcher



24V LVDC power for control system, more secure and reliable



Name-brand hydraulic components ensure excellent reliability of the hydraulic system.



Flat Bar Shearing Station



One hold-down for various sizes of square bar and round bar shearing. Optional channel and section bar shear tooling is available for most models



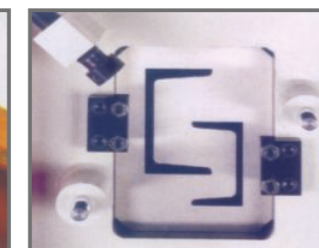
Single shear with no material wastage and minimal deformation. 45° miter-cut is easy and tidy. Static blades have four usable cutting edges. Selectable corner radii on moving blades for optimum results on small or large angle steels.



Double punching on I/H beam flange



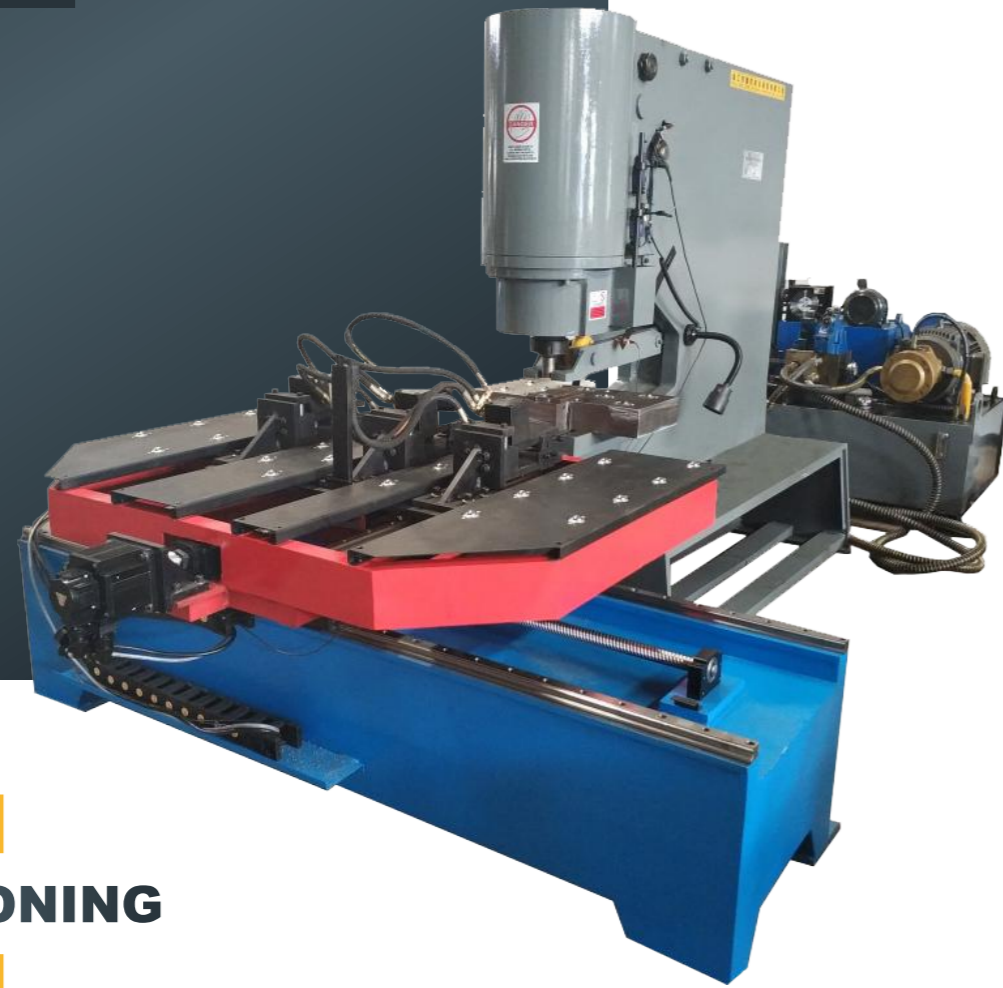
Channel steel blades



1m intelligent back gauge

## HYDRAULIC COMBINED PUNCHING AND SHEARING MACHINE

KINGDOM Hydraulic Ironworkers are featuring multiple functions, which includes: Punch, Angle Shear, Flat Shear, Round/Square Bar Shear, Rec. Notch, V-Notch, Channel Shear, I-beam Shear, T-bar Shear, Press Brake, Angle Bending and Pipe Notching. It can be widely used in Construction industry, Shipyard, Electric, Bridge, Automobile industry, Hoisting & Transportation, Communication tower and other machinery factories etc.



## CNC POSITIONING SYSTEM

KINGDOM CNC feeder uses welded heavy machined structural steel tube and profile steel. The annealing is adopted after welding to relief residual stress. It provides feeder unmatched rigidity and accuracy, yet offers simple set-up, adjustment and maintenance. Ball transfer units on the table provide smooth movement.

CNC systems from AOKE deliver high efficient and accurate positioning that will improve your productivity. The operator is easy to learn and operate, just enter the X and Y-axis co-ordinates and start it. There is no need to remember G codes, anyone can handle this controlling system easily. Free DNC software can be supplied with the operator, then he/she can link it to PC to save and download as many programmers as he/she wants.

The CNC feeder is available as a factory-installed option on any series Ironworker (Q35Y or Q35YS) or Punching Machine (Q35YC or Q35YCS) with a 500mm or larger throat depth.

Two-axis (X, Y) CNC controlled feeder is for punching station. It grips the flat work pieces, and then moves it to the desired position to punches all of the programmed holes.

Single-axis (X) CNC controlled feeder is for punching station; angle steel shear station; or profile steel shear station. It grips the linear work pieces, and then moves it to the desired position to punches all of the programmed holes or shears.

Working area:

- X-axis.....according to your requirements.
- Y-axis.....according to your requirements.
- Positioning accuracy..... $\pm 0.1\text{mm}$  (X,Y) or  $\pm 0.5\text{mm}$  per meter.





# OUR SERVICES

## Service Contents

- ① Prior Service
- ② Further Service
- ③ After-sales Service
- ④ Supporting Service

1



### PRIOR SERVICE

We can provide customized services as follow: mold solution; recommendation of the suitable model of machine; the confirmation of the voltage & frequency of power; and reliable package and transportation.



4

### SUPPORTING SERVICE

Production guidance, Staff training  
Enhance and Deepen cooperation.

2



### FURTHER SERVICE

Mold Design, Machine Production,  
Machine Trail and Test



3

### AFTER-SALES SERVICE

24/7 On-Line Service  
Video Call to Guide the maintenance

